

MAY 24 2018



Dart Aerospace Ltd.
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003389

D412-704-041
Job Sheet 177982



Part No: D412-704-041

Job Qty: 1 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs	5/25/18	5/25/18	0.00	0.56	Small Fab-6		
110	QC	1 pcs	5/25/18	5/25/18	0.00	0.00	QC5		
120	Packaging	1 pcs	5/25/18	5/25/18	0.00	0.00	Packaging1-4		
130	QC	1 pcs	5/25/18	5/25/18	0.00	0.00	QC4		
140	Packaging	1 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-2		
150	QC21-FG	1 Ea	5/25/18	5/25/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	5062291
AN315-4R	Nut	1 Ea (1 ea)	90-Start up Operation	FM128978
AN4-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM137412-0
AN4-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5048377
AN4-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5062374
D3204-041	Release Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	5071184
D3205-1	Pedal Bracket	1 Ea (1 ea)	90-Start up Operation	5054720
D3205-3	Back Plate	1 Ea (1 ea)	90-Start up Operation	8F162504
D3206-1	Pedal Arm	1 Ea (1 ea)	90-Start up Operation	F162377
D3209-041	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	F162430
D4610-5	Shim	1 Ea (1 ea)	90-Start up Operation	F161974
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	5054107
MS21042L4	Nut	5 Ea (5 ea)	90-Start up Operation	5056039
MS24694-S102	Screw	1 Ea (1 ea)	90-Start up Operation	F124814
MS9519-10	Bolt	1 Ea (1 ea)	90-Start up Operation	5058144
NAS1149D0363J	Washer	5 Ea (5 ea)	90-Start up Operation	5015264
NAS1149D0416J	Washer	3 Ea (3 ea)	90-Start up Operation	FM131511
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	5055952
AN3-6A	Bolt	2 Ea (2 ea)	120-Packaging	5048402
MS21042L3	Nut	2 Ea (2 ea)	120-Packaging	5054107
NAS1149D0332J	Washer	4 Ea (4 ea)	120-Packaging	5035396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	1	131	0
	AN315-4R	1	53	0
	AN4-10A	1	54	0
	AN4-12A	2	112	0
	AN4-13A	1	1,568	0
	D3204-041	1	2	0
	D3205-1	1	6	0
	D3205-3	1	11	0
	D3206-1	1	18	0
	D3209-041	1	6	0
	D4610-5	1	6	0
	MS21042L3	1	1,591	0
	MS21042L4	5	2,764	0
	MS24694-S102	1	65	0
	MS9519-10	1	18	0
	NAS1149D0363J	5	2,973	0
	NAS1149D0416J	3	3,017	0
	NAS1149D0463J	14	6,166	0
120-Packaging	AN3-6A	2	201	0
	MS21042L3	2	1,591	0
	NAS1149D0332J	4	2,291	0

Part Specifications

Specifications could not be found.



Container No: S074133



Part: D412-704-041

Job No: 177982

Serial No/Batch: S074133

Revision:

Inspector:

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